

Validation and monitoring of HVAC systems and clean rooms Rev.3

Day 1	
Module	Topics
Session Kick-Off	Introductions
	Course objectives and expectations
Introduction to HVAC systems and clean rooms	Major components of an Industrial Air Handling Unit
	Pressure, Filtration and Air movement inside an AHU
	Clean rooms engineering overview
	Design features for prevention of cross-contamination
	Differential Pressure and Airflow regimes
Air Handling Units	The science that preceded the development of HVAC Systems
	Working principles of HVAC
	Properties of Moist Air
	The Psychrometric table and charts
	Heat Exchangers, Fans and Duct Systems
	Equipment Selection
	Air Filtration for Quality Control
	Examples
Qualification of Clean rooms and HVAC Systems	Risk-Assessment
	Design Qualification
	• IQ/OQ/PQ
	Periodic requalification
	P&ID Symbols and How to read it for an HVAC systems
	Documentation examples
	How should a protocol look like
HVAC Knowledge Extension	Useful links







Day 2	
Module	Topics
Session Kick-Off	Reflections from last session
Particle Monitoring	How optical particle counters work
	 Particle counting technology (including airborne rapid micro
	sampler and how they work)
	Classification vs. monitoring of clean zones
	Classification examples
	FDA CGMP & EU GMP Annex 1
	Monitoring systems
	Understanding particle monitoring data
Microbial Monitoring	What has to be monitored and when?
	Routine and periodic monitoring requirements
	Differences between Aseptic and Non-Sterile Areas
	What equipment is needed?
	Where should we monitor?
	What standards should be applied?
	Location and frequency examples
	Effective data management and reacting to data
Cleaning and Disinfection	Difference between cleaning and disinfection
	Types of cleaning and disinfecting materials
	Cleaning program and rotation
	Removal of residues
	 Important instructions for correct and efficient cleaning
	Disinfectants efficacy Validation
Maintaining the Validated State	Ongoing Quality Risk Management
	Continuous Improvement
	Non-Conformance Management
	Change Management and Change Control
Session Wrap-Up	• Feedback



